

Work Order ID 161058

Monday, May 08, 2017 9:08:57 AM

161058

Page 1

Item ID: PB67-43001-87

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Tube Arm

Start Date: 5/12/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/17/2017 Req'd Qty: 3.00

3

Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: **DAS 21 9-89** Date: **MAY 08 2017**

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								
100	Manufacture as per dwg Small Fab	0.00							DAS 13 9-89
100						<u>3</u>	<u>MAY 08 2017</u>		
Mill Conv	Memo	0.95							
Conventional Milling Machine	1- cut to length as per dwg								
	2- make a radius cut out at one end of tube as per dwg								
	3- deburr								
	4 meter P/O: 36235								
	Purchase								
	Autosource: ship until machine is ready P367-43001-87 REV.C.								
110	QC5- Inspect part completeness to step on W/O	0.00							
110						<u>3</u>			DAS 38 9-89
QC	Memo	0.00							
Quality Control									MAY 25 2017

-> need need inspect attached c/c to w/o 3x 817-523.

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Page 2

Item ID: PB67-43001-87

Accept

N900040100Setup Start ***NS1***

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Item Name: Tube Arm

Start Date: 5/12/2017 Start Qty: 3.00

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Cust Item ID:

Required Date: 5/17/2017 Req'd Qty: 3.00

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Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: WA003	0.00							
120									
Packaging	Memo	0.00				3	MAY 26 2017	DAS 6	
Packaging								9-89	
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

**DAS
21
9-89****MAY 26 2017**

Picklist Print

Monday, May 08, 2017 9:08:57 AM

Page 1

Work Order ID: 161058

161058

Parent Item: PB67-43001-87

PB67-43001-87

Parent Item Name: Tube Arm

Start Date: 5/12/2017

Required Date: 5/17/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

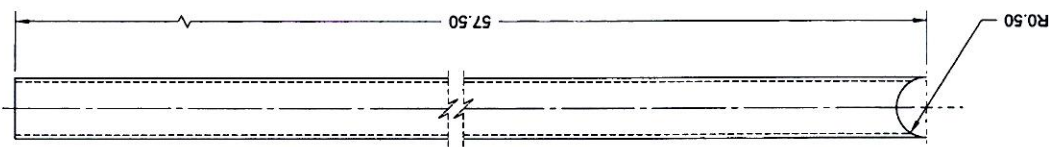
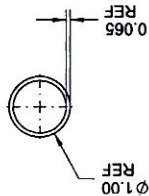
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W065		Purchased	No			100	f	34.5860	4.8	15.15789		MAY 30 2017	
									**			13	
												8-89	

M6061T6T1 000W065

6061T6 RD TUBE 1.00 x .065w

Location	Loc Qty	Loc Code
GA	33.833554	
M135565	9.372399	
M136760	0.040105	
M137169	0.42105	
<u>M137286</u>	24	
MAT	0.752413	
M132577	0.752413	

NOTES:
 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
 PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
 AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
 REF. DART SPEC. M6061T6T1.000W.065
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 1.06 lbs



B67-43001-87 TUBE ARM

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 161058 MJS
 170508

RELEASED
 2009-09-21

REV. C	DATE	09.02.27
DRAWN	DESIGN	RW
CHECKED	MFG. APPR.	APPROVED
DRAWING NO.	B67-43001-87	TITLE
SCALE	NTS	TUBE ARM
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36235

Purchase Order Date 5/8/2017

PO Print Date 5/18/2017

Page Number 1 of 3

Order From :

VC-MET003

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
MAY 18 2017

REUSED \$

Contact Name
Vendor Phone 613 678 3957

Ship To Contact
Ship To Phone
Ship Via: Dart Truck
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	161058	PB67-43001-87 TUBE ARM	5/23/2017 Yes 5/23/2017		3.00	\$42.00	\$126.00
FABRICATE AS PER DWG PB67-43001-87 SUPPLY MAT'L, 6061-T6 ROUND TUBING 1" X .065" WALL M137286							
Line Total:							\$126.00
2	161072	PB67-43001-113 SQUARE TUBE	5/23/2017 Yes 5/23/2017		3.00	\$108.00	\$324.00
FABRICATE AS PER DWG PB67-43001-113 SUPPLY MAT'L, 6061-T6 SQUARE TUBING 1" X .125" WALL M128034							
Line Total:							\$324.00

Note:

5/18/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21692
Date: May 18, 2017
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO36235	Sold By: Walz, Christian D.
Shipped By:	Ship Date: May 18, 2017

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
PB67-43001-87 Tube Arm	Each	3	3	
PB67-43001-113 square tube with cut-out 1 3/4" dia.	Each	3	3	
PB67-43001-171 Mounting Plate	Each	168	169	
PB67-43001-205W Outer Tube	Each	7	7	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by <u>SP17-523.</u>		Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Material & Batch #	P.O. Number
3	PB67-43001-87	Tube Arm	6061-T6 round tubing 1" x .065" wall M137286	36235
3	PB67-43001-113	Square Tube	6061-T6 square tubing 1" x .125" wall M128034	36235
169	PB67-43001-171	Mounting Plate	6061-T6 angle 1" x .125" wall M130524 and D6207 B99224	36235
7	PB67-43001-205W	Outer Tube	6061-T6 round tubing 1.750" x .065" wall M136283	36235

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, May 18, 2017